CERTIFICATE – CLADDING BOARD FIXINGS FOR SOFFITS

<u>Project:</u> Standard Certification Fixings for Cladding Board for Soffits Project No:20319Date:July 2020Engineer:P. Nguyen

For: Knotwood Pty Ltd

SCOPE

Magryn & Associates have been engaged to undertake structural calculations and specify fixings to install Knotwood Aluminium Cladding Boards to various soffit substrates in various regions of Australia. This is to specify and certify the structural adequacy of the fixings and comply with the current relevant Australian Standards.

GENERAL

Knotwood Cladding is an interlocking, aluminium cladding system and is available in 200mm (KWDC200), 150mm (KWDC150) and 100mm (KWDC100) wide boards. The cladding boards are manufactured from 6060-T5 Aluminium alloy.

This certification is for the soffit fixings only; the structural adequacy of the Aluminium cladding boards and soffit substrates have not been checked by Magryn & Associates.

The structural calculations have been undertaken for the 200mm wide cladding board (KWDC 200), fixings for the smaller cladding boards are to be similar.

Design loads considered are self-weight and wind suction for Regions A, B and C in Australia. The fixings have been designed to be installed to steel stud, timber stud, concrete and masonry soffits.

The structural calculations are based on information and drawings provided by Knotwood Pty Ltd.

DESIGN STANDARDS

Calculations have been undertaken in accordance with the following Australian Standards and conditions.

Australian Standards:

- AS/NZS 1170.0-2002 Structural design actions Part 0: General principals
- AS/NZS 1170.1-2002 Structural design actions Part 1: Permanent, imposed and other actions
- AS/NZS 1170.2-2011 Structural design actions Part 2: Wind actions
- AS 1664.1-1997 Aluminium structures

Conditions:

- Wind average recurrence interval of 500 years
- Terrain Category 2
- Building height $\leq 20m$
- Shielding and Topographic Multiplier M_s and M_t taken as 1.0
- Local pressure factor K_I taken as 2.0

RESULT

All fixing anchors are to be stainless steel. Alternatively, hot dipped galvanised steel fixings can be used in combination with a neoprene washer to isolate the fixing anchor from the aluminium.

Fixing anchors are to be installed in one row to each cladding board at maximum centres detailed below, and with one fixing at each end of each cladding board.

All fixing anchors are to be installed in accordance with manufacturer's specifications.

	Wind Region A	Wind Region B	Wind Region C
Steel stud 0.55BMT	Buildex M6-11 Hex Head RoofZips Screws at 2150mm centres	Buildex M6-11 Hex Head RoofZips Screws at 1350mm centres	Buildex M6-11 Hex Head RoofZips Screws at 900mm centres
Steel stud 0.75BMT	Buildex M6-11 Hex Head RoofZips Screws at 2300mm centres	Buildex M6-11 Hex Head RoofZips Screws at 1450mm centres	Buildex M6-11 Hex Head RoofZips Screws at 950mm centres
Steel stud 1.20BMT	Buildex M6-11 Hex Head RoofZips Screws at 2300mm centres	Buildex M6-11 Hex Head RoofZips Screws at 1450mm centres	Buildex M6-11 Hex Head RoofZips Screws at 950mm centres

Fixing into steel stud soffit:

Fixing into timber stud soffit:

	Wind Region A	Wind Region B	Wind Region C
Timber stud Pine F7	Buildex 10-16 Designer Head Zips Full Thread Screws at 2300mm centres	Buildex 10-16 Designer Head Zips Full Thread Screws at 1450mm centres	Buildex 10-16 Designer Head Zips Full Thread Screws at 950mm centres
Timber stud Hardwood F17	Buildex 10-16 Designer Head Zips Full Thread Screws at 2300mm centres	Buildex 10-16 Designer Head Zips Full Thread Screws at 1450mm centres	Buildex 10-16 Designer Head Zips Full Thread Screws at 950mm centres

- Nominal embedment depth to timber to be 30mm.
- Fixing to be central in timber stud.

Fixing into concrete soffit:

	Wind Region A	Wind Region B	Wind Region C
Concrete	Hilti HUS3-P 6	Hilti HUS3-P 6	Hilti HUS3-P 6
≥ Grade N25	Screw Anchors	Screw Anchors	Screw Anchors
	at 2300mm centres	at 1450mm centres	at 950mm centres

- Nominal embedment depth to be 50mm.
- Minimum thickness of concrete to be 100mm.
- Minimum distance from the concrete edge to be 50mm.

Fixing into masonry soffit:

	Wind Region A	Wind Region B	Wind Region C
Solid clay brick	Hilti HRD 10	Hilti HRD 10	Hilti HRD 10
	Frame Anchors	Frame Anchors	Frame Anchors
	at 1450mm centres	at 900mm centres	at 600mm centres
Perforated clay	Hilti HRD 10	Hilti HRD 10	Hilti HRD 10
brick	Frame Anchors	Frame Anchors	Frame Anchors
	at 1050mm centres	at 650mm centres	at 450mm centres
Hollow concrete	Hilti HRD 10	Hilti HRD 10	Hilti HRD 10
block	Frame Anchors	Frame Anchors	Frame Anchors
	at 850mm centres	at 550mm centres	at 350mm centres

- Nominal embedment depth to be 50mm.
- Minimum edge distances to be 100mm from the masonry soffit edge, 40mm from vertical masonry mortar joints, and 20mm from horizontal masonry mortar joints.

For Magryn & Associates Pty Ltd

Peter Nguyen P. Eng.

Attachments: - Structural Calculations SC20319